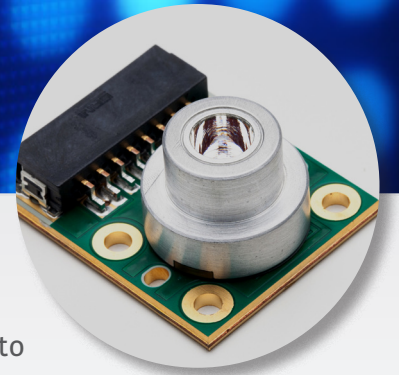




# LumiBright™ LE 2400B-400-W

The Model 2400B-400-W is a light engine providing high luminous flux, white LED illumination into optical fibers, bundles and light guides sized from 6.0 to 8.0 mm in diameter. The product features patented technologies that encompass non-imaging optics with chip-on-board metallic substrates to provide both optimum luminous efficacy as well as ideal thermal management.



The 2400B-400-W is ideally suited for machine vision and remote source illuminator applications. The light engine delivers up to 4000 lumens into a light guide.

### Benefits:

- Intense and stable optical power
- Small footprint
- Continuous high current or pulsed operation
- RoHS compliant - Environmentally friendly

### Features:

- Supports fiber apertures - 6.0mm - 8.0mm
- White (5200K+/-300)
- High thermal conductivity metal core PCB
- COB array technology, 19 Die
- Patented technology

### Options:

- Heat sink and thermal pads
- Drivers and controllers

### Typical Applications:

- Machine vision
- Remote source lighting
- Stereo microscopes
- Architectural illumination

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**SPECIFICATIONS**

The LumiBright LE 2400B-400-W is a light engine with a nineteen white die array.

The data below is provided as a general guideline for a 19 die configuration.

*Caution: Never connect your unit to an open circuit voltage that is more than 1 Volt above the recommended maximum voltage.*

Table 1

Assembly	Maximum Number of Die	Numerical Aperture (NA)
2400B-400-W	19	0.66

Parameter	Specifications	Comment
Drive current	Continuous: 25A Max	Intermittent use up to 30A possible
Forward voltage	Turn on: 2.2V - Limit: 5.0V	Requires constant current operation
Numerical aperture (NA <sub>0</sub> )	0.66	
Clear aperture (CA <sub>0</sub> )	7.5 mm	
Light guide coupling	Direct butt-coupling method	Distal end to clear aperture
Electrical connector	1 row, 8 pin	Surface mount, high current
Overall size (mm)	30 x 36 x 17	W x L x H
Thermal impedance	<1.0 °C/W	Typical for 1 die
Thermistor B <sub>25/85</sub>	3574 to 3646	For 10 kΩ
Thermistor impedance	10 kΩ	At 25°C
Operating temperature	-40° C to 85° C	Depending on drive conditions
Lifetime (Hours)	-	Depends on drive conditions and temperature

**Notes:****Light Guide Coupling Efficiency**

The maximum coupling efficiency for the Model 2400B-400-W requires the use of a fiberoptic or liquid light guide with equivalent specifications for both the nominal values of Numerical Aperture (NA<sub>0</sub>) and Clear Aperture (CA<sub>0</sub>). When the light guide design parameters of NA<sub>f</sub> or CA<sub>f</sub> are smaller than the nominal values of the Model 2400B-400-W, the coupling efficiency is reduced by the square of the ratios, (NA<sub>f</sub>/NA<sub>0</sub>)<sup>2</sup> and/or (CA<sub>f</sub>/CA<sub>0</sub>)<sup>2</sup>. Other factors that contribute to coupling efficiency are the reflectance loss at the face of the fiberoptic or light guide, as well as the packing fraction when using a fiber bundle.

**Thermal Management**

The 2400B-400-W uses a metal core circuit board for high thermal conductivity that allows heat to dissipate in all directions. Reduced overall thermal resistance results in increased LED performance. When thermal energy generated exceeds the thermal energy dissipated, an additional means of cooling may be required to maintain LED performance. Some applications cannot efficiently dissipate enough heat from the circuit board alone and an external heat sink is recommended. The external heat sink is an efficient and inexpensive method of extending the surface area necessary to dissipate heat generated by the LED array. The 2400B-400-W circuit board features an attached thermal pad for heat sink contact, no thermal grease is needed. Adding the feature of forced air convection across the heat sink fins removes heat faster and more efficiently. This feature is often necessary when ambient airflow is limited or non-existent. Every 2400B-400-W circuit board has a built-in thermistor for temperature monitoring. Lifetime of the 2400B-400-W unit operated continuously would be compromised if the temperature of the circuit board exceeds 60°.

CHARTS

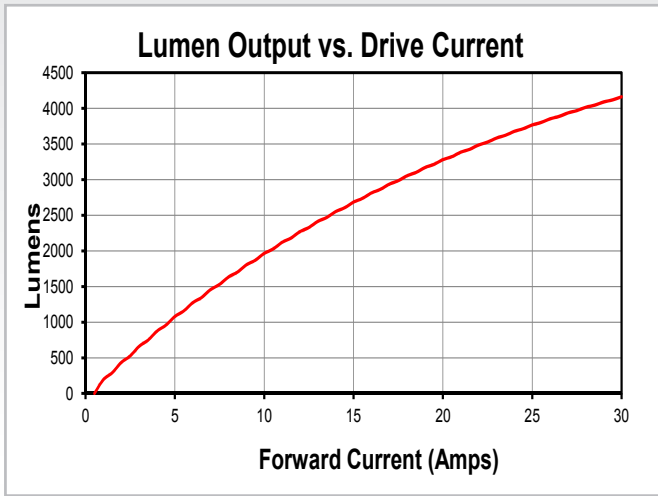


Figure 1

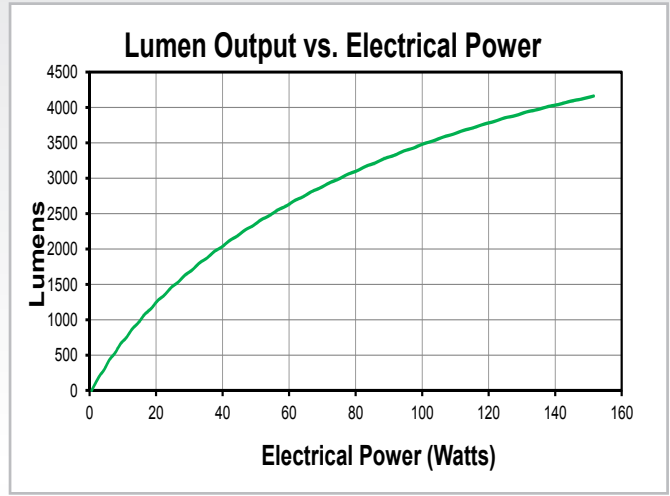


Figure 2

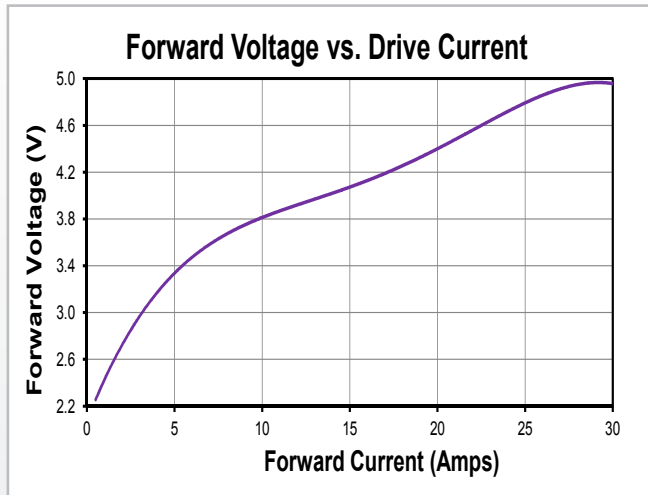


Figure 3

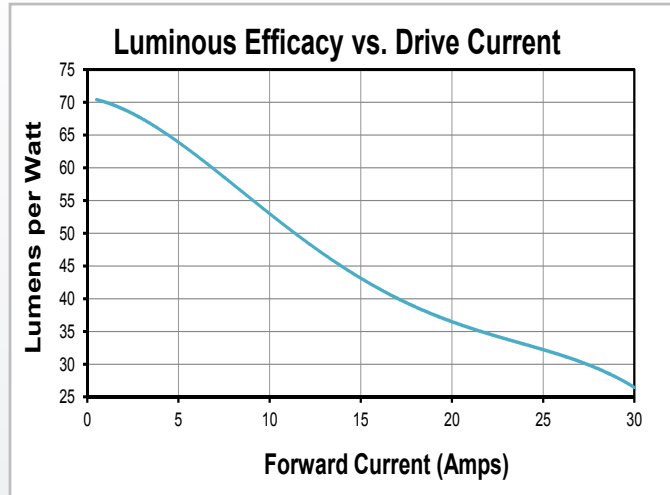


Figure 4

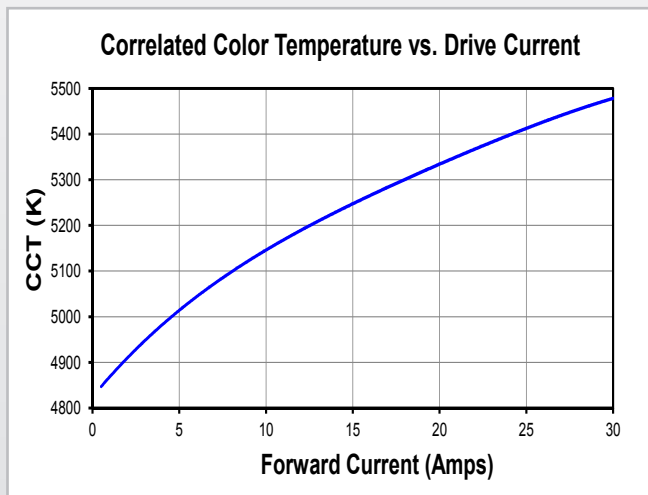


Figure 5

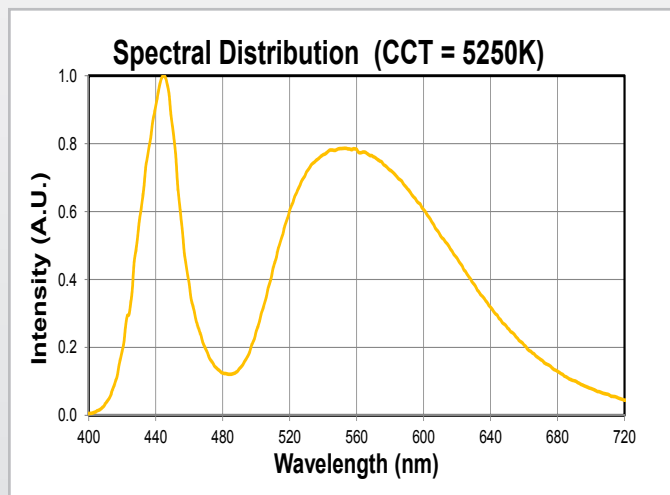
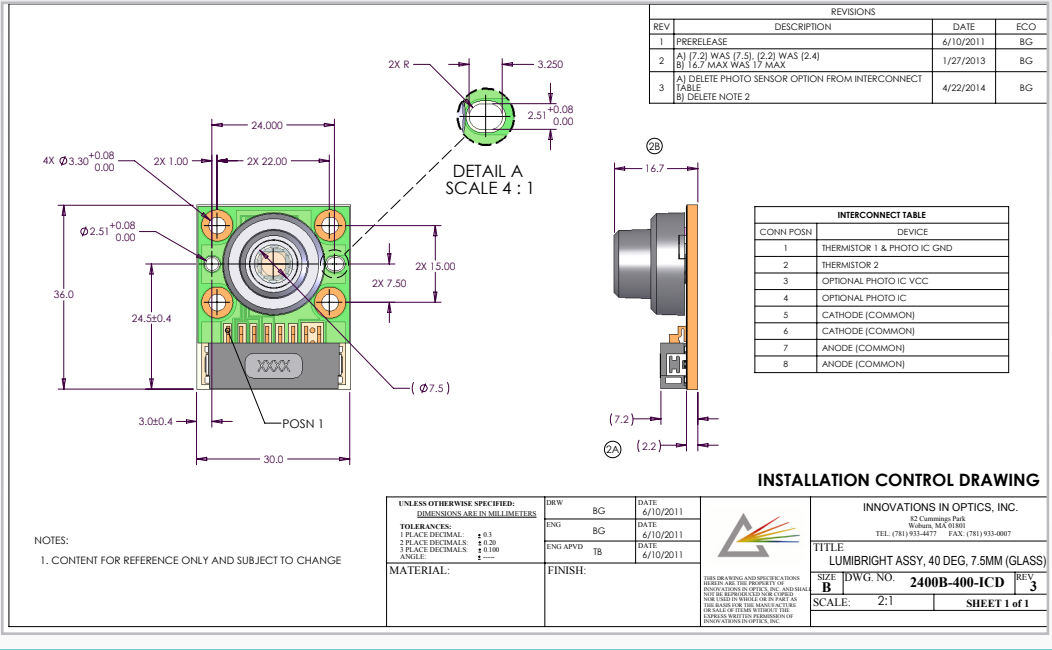


Figure 6

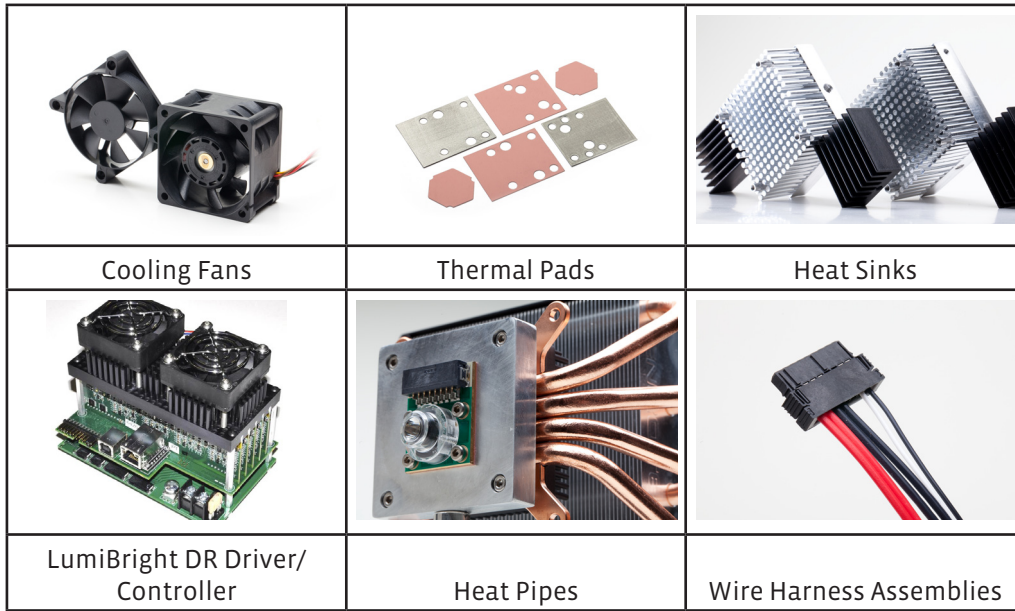
**INSTALLATION CONTROL DRAWING**

Figure 7



**ACCESSORIES**

Figure 8



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